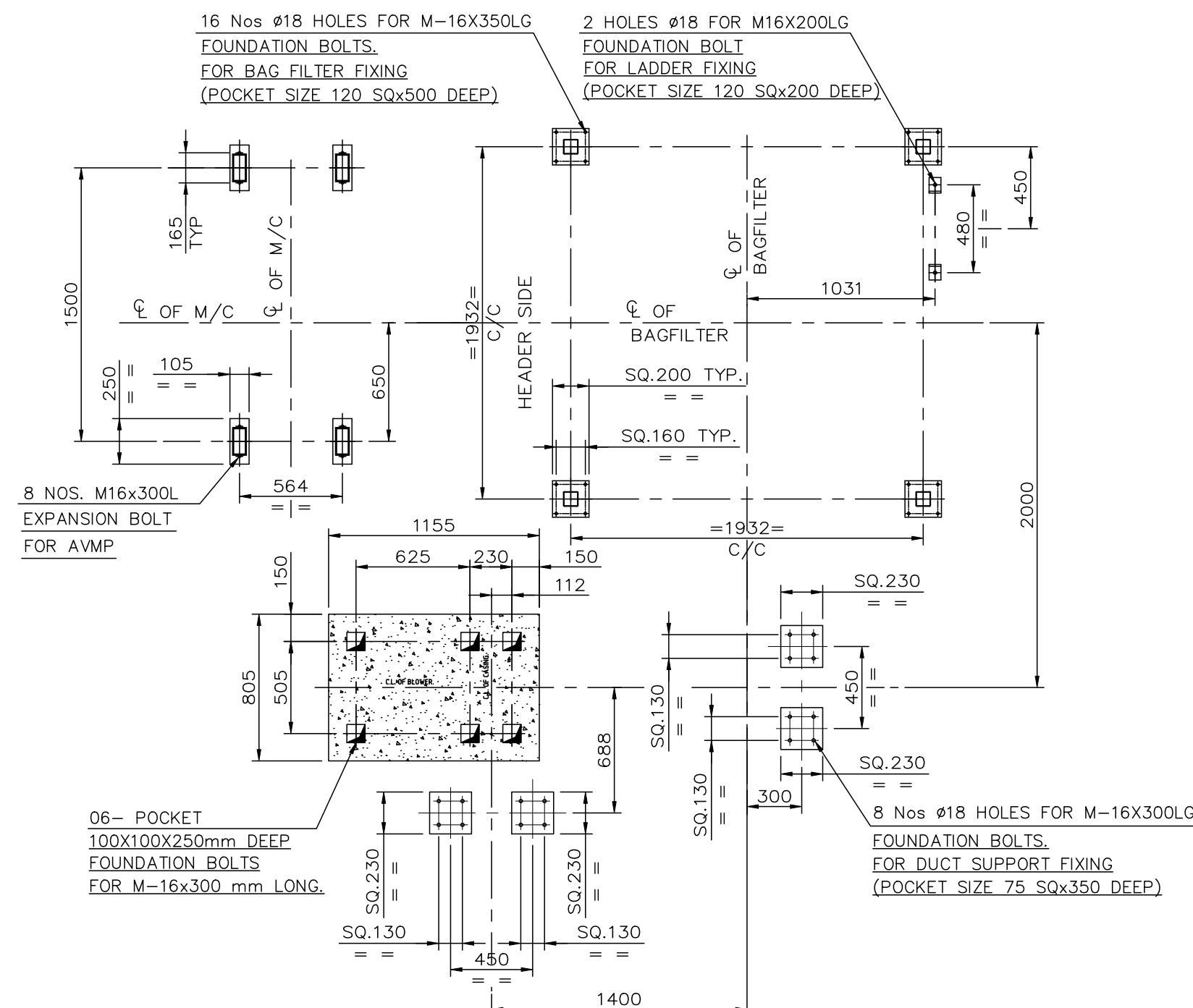
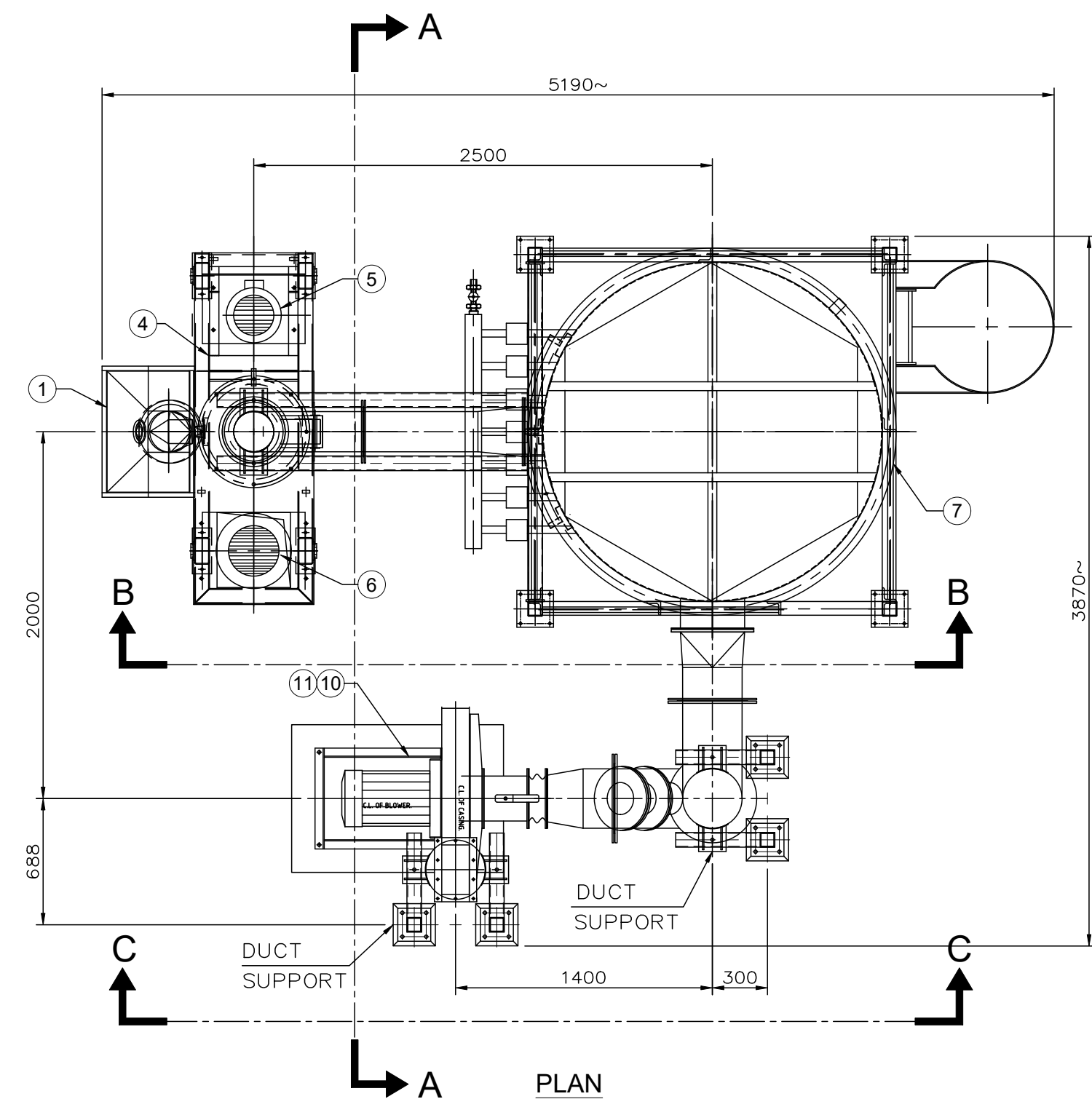
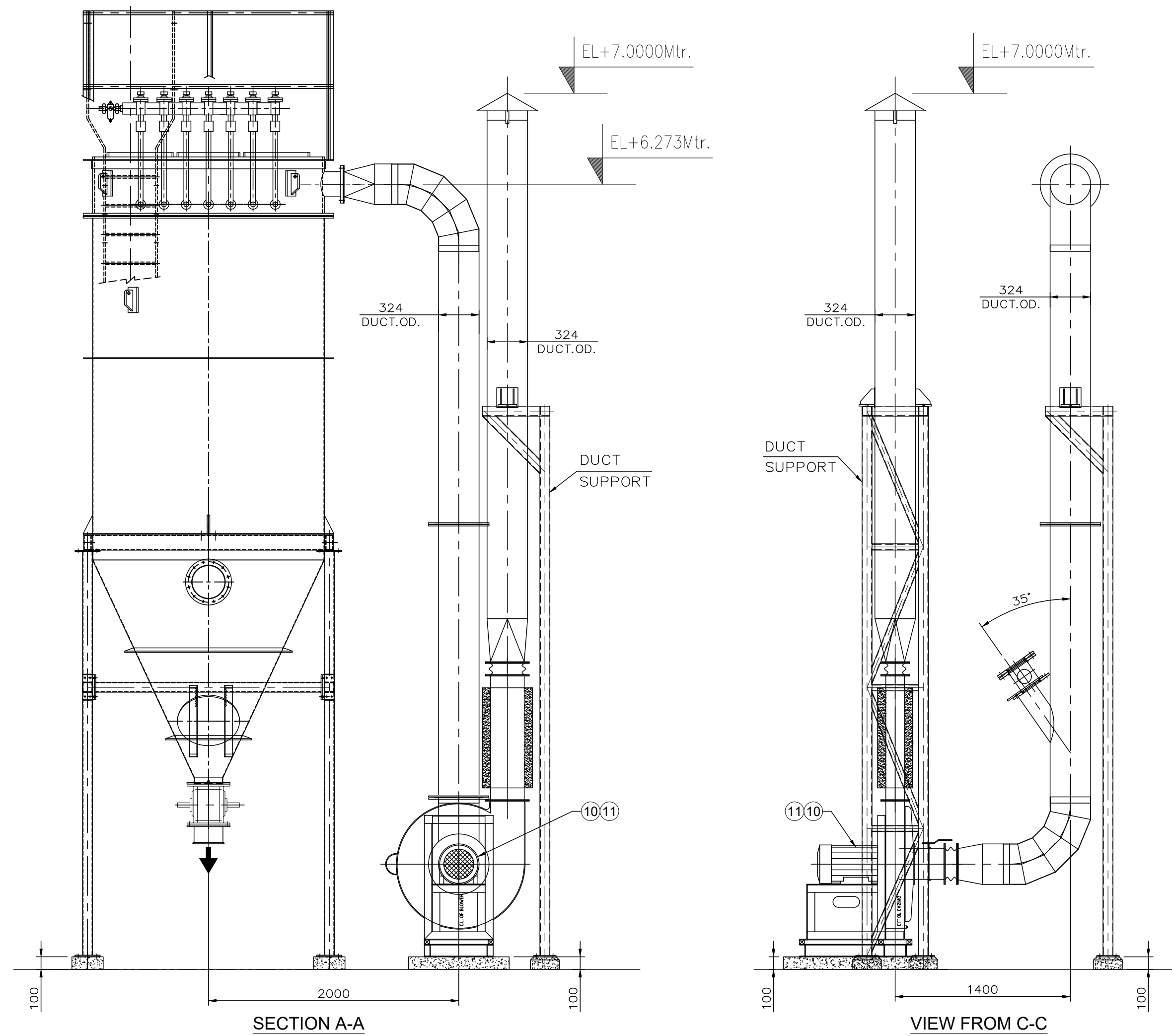
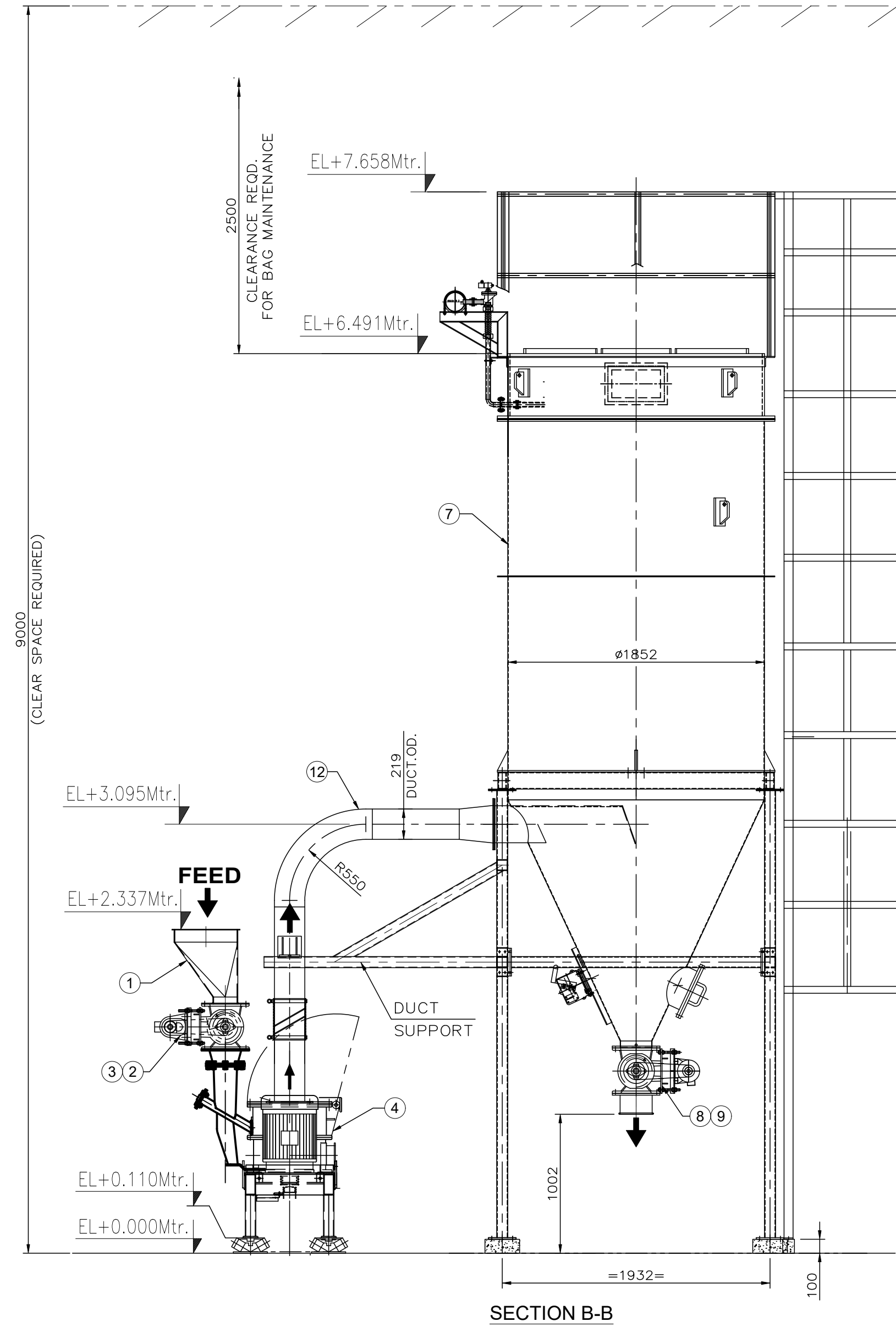




UNSPECIFIED DEVIATIONS LINEAR DIMENSION			ALL DIMENSION ARE IN MM. DEBUR CORNERS 0.345° UNSPECIFIED CHAMFERS 0.5x45° UNSPECIFIED IF # IN DOUBT, ASK. PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF REPUBLIC INDUSTRIES LTD. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT PERMISSION OF THE WRITTEN REPUBLIC INDUSTRIES LTD. PROHIBITED.												
MACHINING		FABRICATION		N12		N15		N18		N25		N32		N40	
0-5	±0.05	0-2	±0.2												
5-25	±0.05	0.3	±0.05	0.3	±0.05	0.3	±0.05	0.3	±0.05	0.3	±0.05	0.3	±0.05	0.3	±0.05
30-50	±0.1	0.5	±0.1	0.5	±0.1	0.5	±0.1	0.5	±0.1	0.5	±0.1	0.5	±0.1	0.5	±0.1
50-100	±0.1	0.7	±0.1	0.7	±0.1	0.7	±0.1	0.7	±0.1	0.7	±0.1	0.7	±0.1	0.7	±0.1
100-200	±0.2	1.0	±0.2	1.0	±0.2	1.0	±0.2	1.0	±0.2	1.0	±0.2	1.0	±0.2	1.0	±0.2
200-400	±0.3	1.2	±0.3	1.2	±0.3	1.2	±0.3	1.2	±0.3	1.2	±0.3	1.2	±0.3	1.2	±0.3
400-800	±0.5	1.3	±0.5	1.3	±0.5	1.3	±0.5	1.3	±0.5	1.3	±0.5	1.3	±0.5	1.3	±0.5
800-1600	±0.8	1.4	±0.8	1.4	±0.8	1.4	±0.8	1.4	±0.8	1.4	±0.8	1.4	±0.8	1.4	±0.8
1600-3200	±1.0	1.5	±1.0	1.5	±1.0	1.5	±1.0	1.5	±1.0	1.5	±1.0	1.5	±1.0	1.5	±1.0
3200-6400	±1.5	1.6	±1.5	1.6	±1.5	1.6	±1.5	1.6	±1.5	1.6	±1.5	1.6	±1.5	1.6	±1.5
6400-12800	±2.0	1.7	±2.0	1.7	±2.0	1.7	±2.0	1.7	±2.0	1.7	±2.0	1.7	±2.0	1.7	±2.0
12800-25600	±2.5	1.8	±2.5	1.8	±2.5	1.8	±2.5	1.8	±2.5	1.8	±2.5	1.8	±2.5	1.8	±2.5
25600-51200	±3.0	1.9	±3.0	1.9	±3.0	1.9	±3.0	1.9	±3.0	1.9	±3.0	1.9	±3.0	1.9	±3.0
51200-102400	±4.0	2.0	±4.0	2.0	±4.0	2.0	±4.0	2.0	±4.0	2.0	±4.0	2.0	±4.0	2.0	±4.0
102400-204800	±5.0	2.1	±5.0	2.1	±5.0	2.1	±5.0	2.1	±5.0	2.1	±5.0	2.1	±5.0	2.1	±5.0
204800-409600	±6.0	2.2	±6.0	2.2	±6.0	2.2	±6.0	2.2	±6.0	2.2	±6.0	2.2	±6.0	2.2	±6.0
409600-819200	±7.0	2.3	±7.0	2.3	±7.0	2.3	±7.0	2.3	±7.0	2.3	±7.0	2.3	±7.0	2.3	±7.0
819200-1638400	±8.0	2.4	±8.0	2.4	±8.0	2.4	±8.0	2.4	±8.0	2.4	±8.0	2.4	±8.0	2.4	±8.0
1638400-3276800	±10.0	2.5	±10.0	2.5	±10.0	2.5	±10.0	2.5	±10.0	2.5	±10.0	2.5	±10.0	2.5	±10.0
3276800-6553600	±12.0	2.6	±12.0	2.6	±12.0	2.6	±12.0	2.6	±12.0	2.6	±12.0	2.6	±12.0	2.6	±12.0
6553600-13107200	±15.0	2.7	±15.0	2.7	±15.0	2.7	±15.0	2.7	±15.0	2.7	±15.0	2.7	±15.0	2.7	±15.0
13107200-26214400	±18.0	2.8	±18.0	2.8	±18.0	2.8	±18.0	2.8	±18.0	2.8	±18.0	2.8	±18.0	2.8	±18.0
26214400-52428800	±20.0	2.9	±20.0	2.9	±20.0	2.9	±20.0	2.9	±20.0	2.9	±20.0	2.9	±20.0	2.9	±20.0
52428800-104857600	±25.0	3.0	±25.0	3.0	±25.0	3.0	±25.0	3.0	±25.0	3.0	±25.0	3.0	±25.0	3.0	±25.0
104857600-209715200	±30.0	3.1	±30.0	3.1	±30.0	3.1	±30.0	3.1	±30.0	3.1	±30.0	3.1	±30.0	3.1	±30.0
209715200-419430400	±35.0	3.2	±35.0	3.2	±35.0	3.2	±35.0	3.2	±35.0	3.2	±35.0	3.2	±35.0	3.2	±35.0
419430400-838860800	±40.0	3.3	±40.0	3.3	±40.0	3.3	±40.0	3.3	±40.0	3.3	±40.0	3.3	±40.0	3.3	±40.0
838860800-1677721600	±45.0	3.4	±45.0	3.4	±45.0	3.4	±45.0	3.4	±45.0	3.4	±45.0	3.4	±45.0	3.4	±45.0
1677721600-3355443200	±50.0	3.5	±50.0	3.5	±50.0	3.5	±50.0	3.5	±50.0	3.5	±50.0	3.5	±50.0	3.5	±50.0
3355443200-6710886400	±55.0	3.6	±55.0	3.6	±55.0	3.6	±55.0	3.6	±55.0	3.6	±55.0	3.6	±55.0	3.6	±55.0
6710886400-13421772800	±60.0	3.7	±60.0	3.7	±60.0	3.7	±60.0	3.7	±60.0	3.7	±60.0	3.7	±60.0	3.7	±60.0
13421772800-26843545600	±65.0	3.8	±65.0	3.8	±65.0	3.8	±65.0	3.8	±65.0	3.8	±65.0	3.8	±65.0	3.8	±65.0
26843545600-53687091200	±70.0	3.9	±70.0	3.9	±70.0	3.9	±70.0	3.9	±70.0	3.9	±70.0	3.9	±70.0	3.9	±70.0
53687091200-107374182400	±75.0	4.0	±75.0	4.0	±75.0	4.0	±75.0	4.0	±75.0	4.0	±75.0	4.0	±75.0	4.0	±75.0
107374182400-214748364800	±80.0	4.1	±80.0	4.1	±80.0	4.1	±80.0	4.1	±80.0	4.1	±80.0	4.1	±80.0	4.1	±80.0
214748364800-429496729600	±85.0	4.2	±85.0	4.2	±85.0	4.2	±85.0	4.2	±85.0	4.2	±85.0	4.2	±85.0	4.2	±85.0
429496729600-858993459200	±90.0	4.3	±90.0	4.3	±90.0	4.3	±90.0	4.3	±90.0	4.3	±90.0	4.3	±90.0	4.3	±90.0
858993459200-1717986918400	±95.0	4.4	±95.0	4.4	±95.0	4.4	±95.0	4.4	±95.0	4.4	±95.0	4.4	±95.0	4.4	±95.0
1717986918400-3435973836800	±100.0	4.5	±100.0	4.5	±100.0	4.5	±100.0	4.5	±100.0	4.5	±100.0	4.5	±100.0	4.5	±100.0
3435973836800-6871947673600	±105.0	4.6	±105.0	4.6	±105.0	4.6	±105.0	4.6	±105.0	4.6	±105.0	4.6	±105.0	4.6	±105.0
6871947673600-13743895347200	±110.0	4.7	±110.0	4.7	±110.0	4.7	±110.0	4.7	±110.0	4.7	±110.0	4.7	±110.0	4.7	±110.0
13743895347200-27487790694400	±115.0	4.8	±115.0	4.8	±115.0	4.8	±115.0	4.8	±115.0	4.8	±115.0	4.8	±115.0	4.8	±115.0
27487790694400-54975581388800	±120.0	4.9	±120.0	4.9	±120.0	4.9	±120.0	4.9	±120.0	4.9	±120.0	4.9	±120.0	4.9	±120.0
54975581388800-109951162777600	±125.0	5.0	±125.0	5.0	±125.0	5.0	±125.0	5.0	±125.0	5.0	±125.0	5.0	±125.0	5.0	±125.0
109951162777600-219902325555200	±130.0	5.1	±130.0	5.1	±130.0	5.1	±130.0	5.1	±130.0	5.1	±130.0	5.1	±130.0	5.1	±130.0
219902325555200-439804651110400	±135.0	5.2	±135.0	5.2	±135.0	5.2	±135.0	5.2	±135.0	5.2	±135.0	5.2	±135.0	5.2	±135.0
439804651110400-879609302220800	±140.0	5.3	±140.0	5.3	±140.0	5.3	±140.0	5.3	±140.0	5.3	±140.0	5.3	±140.0	5.3	±140.0
879609302220800-1759218624441600	±145.0	5.4	±145.0	5.4	±145.0	5.4	±145.0	5.4	±145.0	5.4	±145.0	5.4	±145.0	5.4	±145.0
1759218624441600-3435973836800000	±150.0	5.5	±150.0	5.5	±150.0	5.5	±150.0	5.5	±150.0	5.5	±150.0	5.5	±150.0	5.5	±150.0
3435973836800000-6871947673600000	±155.0	5.6	±155.0	5.6	±155.0	5.6	±155.0	5.6	±155.0	5.6	±155.0	5.6	±155.0	5.6	±155.0
6871947673600000-13743895347200000	±160.0	5.7	±160.0	5.7	±160.0	5.7	±160.0	5.7	±160.0	5.7	±160.0	5.7	±160.0	5.7	±160.0
13743895347200000-27487790694400000	±165.0	5.8	±165.0	5.8	±165.0	5.8	±165.0	5.8	±165.0	5.8	±165.0	5.8	±165.0	5.8	±165.0
27487790694400000-54975581388800000	±170.0	5.9	±170.0	5.9	±170.0	5.9	±170.0	5.9	±170.0	5.9	±170.0	5.9	±170.0	5.9	±170.0
54975581388800000-109951162777600000	±175.0	6.0	±175.0	6.0	±175.0	6.0	±175.0	6.0	±175.0	6.0	±175.0	6.0	±175.0	6.0	±175.0
109951162777600000-219902325555200000	±180.0	6.1	±180.0	6.1	±180.0	6.1	±180.0	6.1	±180.0	6.1	±180.0	6.1	±180.0	6.1	±180.0
219902325555200000-439804651110400000	±185.0	6.2	±185.0	6.2	±185.0	6.2	±185.0	6.2	±185.0	6.2	±185.0	6.2	±185.0	6.2	±185.0
439804651110400000-879609302220800000	±190.0	6.3	±190.0	6.3	±190.0	6.3	±190.0	6.3	±190.0	6.3	±190.0	6.3	±190.0	6.3	±190.0
879609302220800000-1759218624441600000	±195.0	6.4	±195.0	6.4	±195.0	6.4	±195.0	6.4	±195.0	6.4	±195.0	6.4	±195.0	6.4	±195.0
1759218624441600000-3435973836800000000	±200.0	6.5	±200.0	6.5	±200.0	6.5	±200.0	6.5	±200.0	6.5	±200.0	6.5	±200.0	6.5	±200.0
3435973836800000000-6871947673600000000	±205.0	6.6	±205.0	6.6	±205.0	6.6	±205.0	6.6	±205.0	6.6	±205.0	6.6	±205.0	6.6	±205.0
6871947673600000000-13743895347200000000	±210.0	6.7	±210.0	6.7	±210.0	6.7	±210.0	6.7	±210.0	6.7	±210.0	6.7	±210.0	6.7	±210.0
13743895347200000000-27487790694400000000	±215.0	6.8	±215.0	6.8	±215.0	6.8	±215.0	6.8	±215.0	6.8	±215.0	6.8	±215.0	6.8	±215.0
27487790694400000000-54975581388800000000	±220.0	6.9	±220.0	6.9	±220.0	6.9	±220.0	6.9	±220.0	6.9	±220.0	6.9	±220.0	6.9	±220.0
54975581388800000000-109951162777600000000	±225.0	7.0	±225.0	7.0	±225.0	7.0	±225.0	7.0	±225.0	7.0	±225.0	7.0	±225.0	7.0	±225.0
109951162777600000000-219902325555200000000	±230.0	7.1	±230.0	7.1	±230.0	7.1	±230.0	7.1	±230.0	7.1	±230.0	7.1	±230.0	7.1	±230.0
219902325555200000000-439804651110400000000	±235.0	7.2	±235.0	7.2	±235.0	7.2	±235.0	7.2	±235.0	7.2	±235.0	7.2	±235.0	7.2	±235.0
439804651110400000000-879609302220800000000	±240.0	7.3	±240.0	7.3	±240.0	7.3	±240.0	7.3	±240.0	7.3	±240.0	7.3	±240.0	7.3	±240.0
879609302220800000000-1759218624441600000000	±245.0	7.4	±245.0	7.4	±245.0	7.4	±245.0	7.4	±245.0	7.4	±245.0	7.4	±245.0	7.4	±245.0
1759218624441600000000-3435973836800000000000	±250.0	7.5	±250.0	7.5	±250.0	7.5	±250.0	7.5	±250.0	7.5	±250.0	7.5	±250.0	7.5	±250.0
3435973836800000000000-6871947673600000000000	±255.0	7.6	±255.0	7.6	±255.0	7.6	±255.0	7.6	±255.0	7.6	±255.0	7.6	±255.0	7.6	±255.0
6871947673600000000000-13743895347200000000000	±260.0	7.7	±260.0	7.7	±260.0	7.7	±260.0	7.7	±260.0	7.7	±260.0	7.7	±260.0	7.7	